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SERVICE BULLETIN

Hydraulic Steering Conversion Kits with By-Pass System and Security Valve for Major Tractors Assembling Instruction

1. Oil reservoir.
2. Mount and bracket for hydraulic steering pump.
3. Mount hydraulic oil pump.
4. Mount steering pump pulley.
5. The lift assembly bracked should be fitted to the engine body.
6. Steering cylinder mounted centre to centre 765mm.
7. 5/8 R6 hose from reservoir to oil pump fasten house clamps.
8. Return hose from reservoir to oil pump to lift.
9. Assembly pressure hose 5/16 R1 from hydraulic oil pump to lift.
10. Drag link should be mounted.
11. While installing the long on the lift command arm, be sure to install without force otherwise the steering won't work properly, the screw (8mm) must be tightened in to the center of valve command arm hole.
12. The 'V' belt (12.5 x 1275) will be installed.
13. Use special sae 10 or 20 oil (1Lt), check engine oil level and add somemore if necessary check fastening bolts and hoses after 1 week.
14. Hydraulic pressure valve is installed.





TRACTOR ASSEMBLY INSTRUCTIONS

